

IMPREGNATION AND JOINING TECHNOLOGY

Application-Oriented Permeability Measurement for LCM Processes

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OBJECTIVES

Main Target:

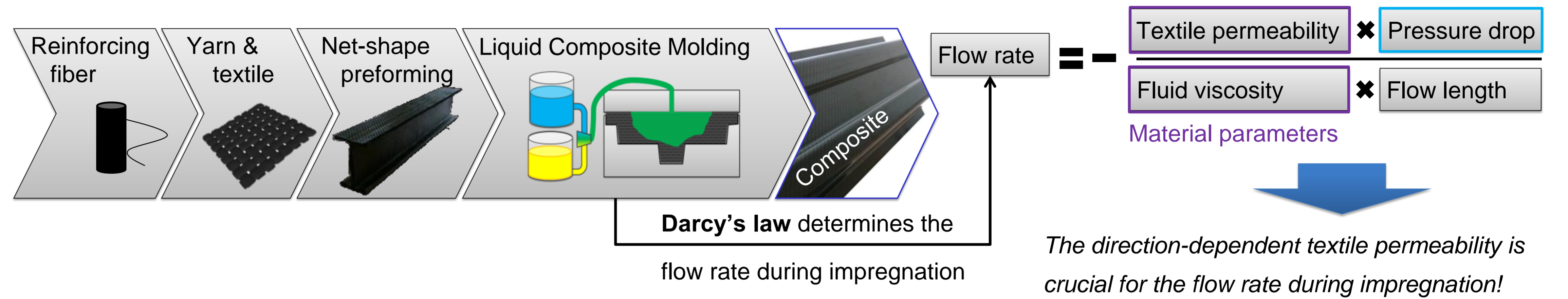
Efficient Liquid Composite Molding (LCM) with fast and reproducible impregnation of the preform.

Approach:

Accurate measurement of preform permeability → test equipment tailored to the manufacturing process and the application of the permeability data.

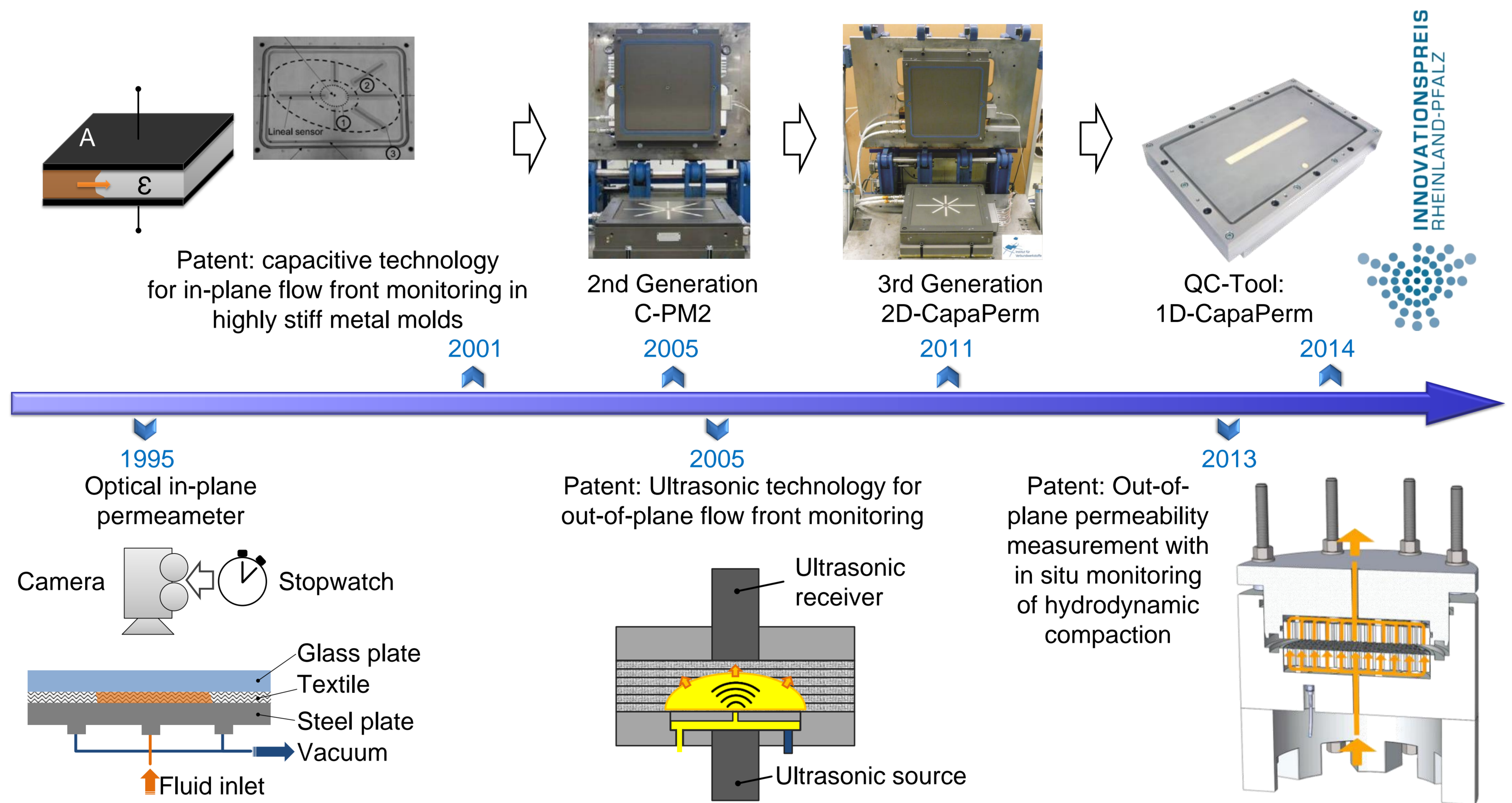
STATE OF THE ART

Relevance of Permeability (Example: Resin Transfer Molding)



CHALLENGES

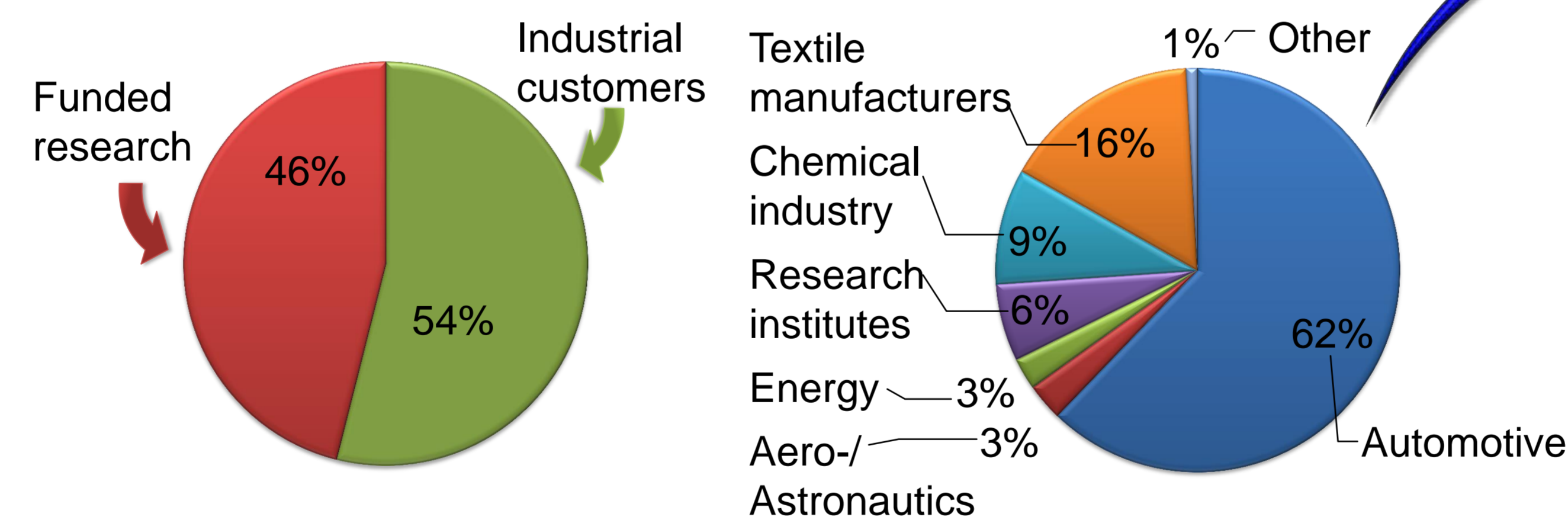
Accurate Permeability Measurement Requires Sophisticated Technology - IVW Offers 25 Years of Experience



RESULTS

Permeability Measurements at IVW 2011 – 2016:

- > 4000 measurements (in-plane and out-of-plane)
- > 700 material configurations



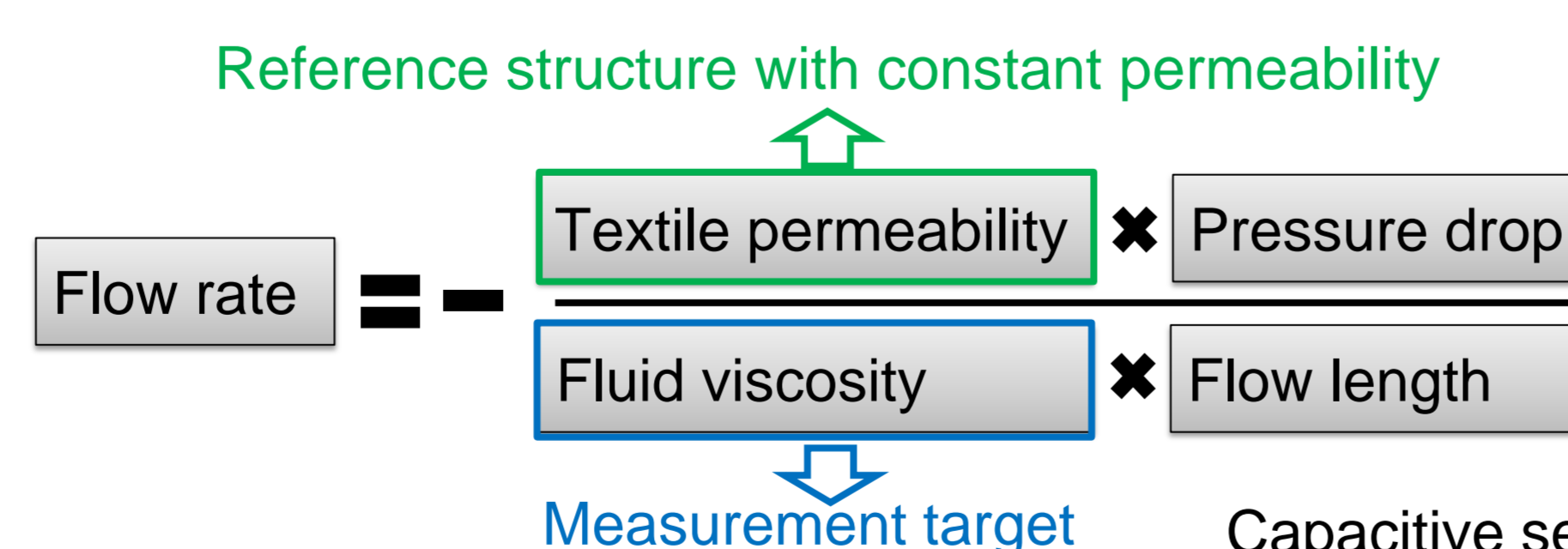
Usage of Permeability Data:

- Permeability-oriented textile selection
- Guidelines for permeability-oriented
 - Textile design
 - Process design
 - Preforming application
- Optimized tool and process design by numerical filling simulation based on reliable permeability data

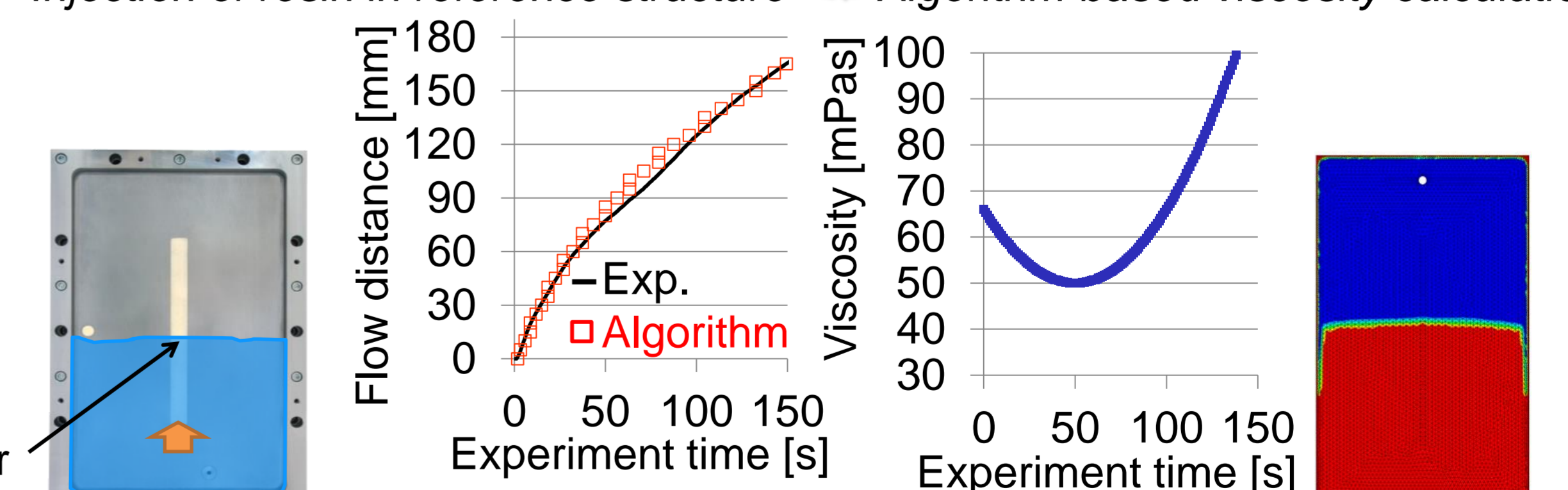
NEXT STEPS

RTM-Oriented Characterization of the Viscosity of Fast-curing Resin Systems Based on Capacitive Technology

Starting point is Darcy's law:



Injection of resin in reference structure → Algorithm-based viscosity calculation



ACKNOWLEDGEMENTS

We would like to thank AIF for the financial support of projects KF2088320WM2 and KF2088335TA within the ZIM-program and the German Research Foundation for their support of projects Mi-647/15-1 and Mi-647/15-2.

Gefördert durch:
Bundesministerium für Wirtschaft und Energie
aufgrund eines Beschlusses des Deutschen Bundestages

